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Install Woodruff key (7), gear hub (12), spring (11), driven gear assembly (9, 10), washer (8) and nut (6). Tighten nut to 450 inch pounds torque. If slots of nut

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do not align with cotter pin hole in alternator shaft, nut may be tightened further, not to exceed 500 inch pounds torque. Install cotter pin (5).

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